

Quantitatively measuring supply chain visibility - application of a novel approach - along the pharmaceutical supply chain



Pharmaceutical Fund and Supply Agency
(FDRE PFSA)



Molde University College
Specialized university in Logistics

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PROJECT SUMMARY

Introduction

- SCV (Supply chain visibility) is “the awareness of, and control over, specific information related to product orders and physical shipments, including transport and logistics activities, and the statuses and events and milestones that occur prior to and in-transit” in a supply chain (Heaney, 2013).
- It is rated as **the most important measure for supply chain performance** both by business leaders and researchers (McIntire, M. J. 2014).
- Therefore, being able to **efficiently measure and know the status** of this SCV in a given pharmaceutical supply chain has a significant value for **benchmarking or improvement purposes**.

Objective

- Apply a **novel quantitative approach** to measure the SCV of the Pharmaceutical Fund and Supply Agency (PFSA) central in the Ethiopian Public Health Commodities Supply System (EPHCSS).



Major Activities and Findings

- Hospital activity flow sample. Information flow exchanged between Responsible Persons** for a selected study pharmaceuticals

| APTS, Hospital activity flow for RDF products | | | |
|---|--|--------------------------------------|--|
| Information Flow exchanged | Responsible Person | Forms Used | |
| Client/patient arrives with a prescription | | | |
| Professional Checks the validity and legitimacy of the prescription | Evaluator(Pharmacist by Profession) | Patient Catalog Book | |
| Patient personal Information: Name, Age and Address Patient Diagnosis Prescription Drug name, ROL, Strength Physician Information | | | |
| if the Drug is stock-out or Unavailable | Evaluator Coordinator Store Man DPM (Drug supply M.) | Personal Note PRR HRRC HRRC | |

- Information Flow exchanged are **categorized** as one of the kind: **master data (M), transaction/events (T), status information (S) and operational data (OD)**

| Transaction/Events: (12) When purchase is happening | Master Data: (7) |
|---|---|
| <ul style="list-style-type: none"> Purchase order generated Purchase order sent Payment initiated Payment Completed Transaction Completed Product is issued from Special Pharmacy Product is Issued from Main pharmacy | <ul style="list-style-type: none"> Patient Client Personal Information <ul style="list-style-type: none"> Name, Age and Address Patient Client Financial Information <ul style="list-style-type: none"> Free Patient/client status Cash paying Client Credit Client Patient Diagnosis <ul style="list-style-type: none"> Patient VS's by date and time |
| Status Information (6) Instant standing status of a drug | Operational Plans (2) |
| <ul style="list-style-type: none"> Main Pharmacy Stock out Special Pharmacy Stock out Warehouse Stock out Main Pharmacy Stock level | <ul style="list-style-type: none"> Near expiry transfer plan Expired and damaged items disposal plan |

- How much** information (**quantity**) and **how well** (**accuracy** and **freshness**) of the Information flow exchanged the focal company accesses is graded.

- Mathematical calculations** followed to reach on partial/global visibility index

| | Transaction/Events | Status information | Master data | Operational data |
|-----------|--------------------|--------------------|-------------|------------------|
| Quantity | 3 | 4 | 2 | 4 |
| Accuracy | 3 | 2 | 2 | 2 |
| Freshness | 1 | 1 | 1 | 2 |

$$\text{Node_Visibility_Quantity/Accuracy/Freshness of the focal company} = \frac{\text{Quantity/Accuracy/Freshness accessed of status information} \times \text{Quantity/Accuracy/Freshness accessed of Transaction information} \times \text{Quantity/Accuracy/Freshness accessed of Master Data} \times \text{Quantity/Accuracy/Freshness accessed of operational data}}{\text{Overall_Visibility_of_Status/transaction/master/operational information of the focal company} = \frac{\text{Quantity accessed of Status/transaction/master/operational information} \times \text{Accuracy of status/transaction/master/operational information} \times \text{Freshness of status/transaction/master/operational information}}{\text{Minimum score}=1, \text{Maximum score}=4}}$$

SUMMARIZE MAIN QUESTIONS AND RESULTS HERE WITH FIGURES ETC

Approaches

Quantitative model developed by Caridi et al. (2010).

- The tool guides to assess the level of SCV quantitatively, from the angle of **defining the most important features of information flows** e.g. **quantity, accuracy, or freshness** along actors within a supply chain.
- The model suggests **structured approaches** to reaching the **final goal**:

1. Identification of key information segments in a supply chain
2. Classifying information as:

Master data: Features of products

Transactions/Events: To be communicated when an event takes place e.g. order confirmation, order modification

Operational data: About the company's future plans (e.g. distribution plan, production plan,

Status information: Describes the status of some resources or of a process (e.g. order status, stock level).

3. Grading of the information flow exchanged

Quantity: How much

| Score | Description |
|-------|--|
| 1 | The focal company has access to none or little (less than 25 per cent) of the information within the analysed category (transactions/events, status information, master data and operational plans) |
| 2 | The focal company has partial access (between 25 and 50 per cent) to the information within the analysed category (transactions/events, status information, master data and operational plans) |
| 3 | The focal company has access to a fairly good amount (between 50 and 75 per cent) of the information within the analysed category (transactions/events, status information, master data and operational plans) |
| 4 | The focal company has access to a large part (more than 75 per cent) of the information within the analysed category (transactions/events, status information, master data and operational plans) |

Quality: Accuracy

| Score | Description |
|-------|--|
| 1 | The accuracy of the exchanged information within the analysed category (transactions/events, status information, master data and operational plans) is usually very low and unsatisfactory |
| 2 | The accuracy of the exchanged information within the analysed category (transactions/events, status information, master data and operational plans) is usually satisfactory, but situations in which the information is incorrect are not uncommon |
| 3 | The accuracy of the exchanged information within the analysed category (transactions/events, status information, master data and operational plans) is usually satisfactory, and the information is incorrect only in a few situations |
| 4 | The accuracy of the exchanged information within the analysed category (transactions/events, status information, master data and operational plans) is always satisfactory (very good accuracy) |

Quality: Freshness

| Score | Transactions/events | Status information | Master data | Operational plans |
|-------|----------------------|--|-----------------------------------|---|
| 1 | Less than once a day | Unsatisfactory | Monthly or less than once a month | Not visible at all |
| 2 | Daily frequency | Information is updated only when the node is asked to provide data | Weekly or fortnightly frequency | Information is updated only when the node is asked to provide data |
| 3 | Few hours of delay | In some cases information is updated only when the node is asked to provide data | Daily frequency | Plans are visible in real time, but changes are visible only when the node is asked to provide data |
| 4 | Real time | Real time | Real time | Plans and their changes are visible in real time |

4. Node partial and global visibility estimation considering parameters

Localization: The distance of each node from the supply chain leader- **locaweight**
Significance weight in terms of the value of goods supplied **wsigk**. The more the focal company buys from the supplier, the more interested the focal company should be in having visibility of this supplier.

Criticality: the impact on profits and the supply risk, **critweight**

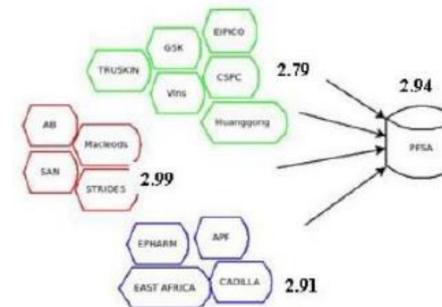
$$wloc_k = \begin{cases} 1 & \text{for first-tier suppliers} \\ 1 - \frac{\sum_{i=1}^{z-1} AV_i}{S_{mPC}} & \text{for suppliers belonging to tier } z, \text{ with } z \geq 2 \end{cases}$$

Results

Inbound Supply chain

Program/RDF

- The focal company has a better **partial visibility** (2.99 of 4) with regard to **international suppliers of program pharmaceuticals** than with the **local suppliers** (2.91 of 4) and **international suppliers** (2.79 of 4) of **RDF** (purchase) pharmaceuticals.
- More than **75 % of all the information flow** within the inbound suppliers is accessed by the focal company
- The **accuracy** of the accessed information is of intermediate score (3/4) and the **freshness** is indeed very poor (1.6/4).
- Operational data** are those information flows accessed with better **accuracy** and **freshness** while transaction/events information flows with least **freshness** score.



Oubound supply chain

- Similar results were recorded in the outbound portion
- Information flow within hospitals for the Program (free) pharmaceuticals supply line, is better accessed (more than 75% accessed)
- But with moderate quality; **accuracy** (2.44 of 4) and **freshness** (1.56 of 4) than the RDF (purchase) supply line; Accessibility (3.13 of 4), **accuracy** (2.21 of 4) and **freshness** (1.61 of 4).

| RDF =2.24 | | | | | | | | | | | |
|-----------|---|------|----|----------|---|------|----|-----------|---|---|---|
| T | | S | | MD | | OD | | | | | |
| 2.06 | | 1.99 | | 1.58 | | 2.51 | | | | | |
| Quantity | | | | Accuracy | | | | Freshness | | | |
| 3.13 | | | | 2.21 | | | | 1.18 | | | |
| T | S | MD | OD | T | S | M | OD | T | S | M | O |
| 3 | 4 | 2 | 4 | 3 | 2 | 2 | 2 | 1 | 1 | 1 | 2 |

| Program =2.79 | | | | | | | | | | | |
|---------------|---|------|---|----------|---|------|---|-----------|---|---|---|
| T | | S | | MD | | OD | | | | | |
| 2.28 | | 3.29 | | 1.99 | | 2.51 | | | | | |
| Quantity | | | | Accuracy | | | | Freshness | | | |
| 4.0 | | | | 2.44 | | | | 1.56 | | | |
| T | S | M | O | T | S | M | O | T | S | M | O |
| 4 | 4 | 4 | 4 | 3 | 3 | 2 | 2 | 1 | 3 | 1 | 2 |

Data collection

Case study – data collection

| | | |
|---|--|---------------------|
| 1. Discussions and interviews(based on semi-structured questionnaires) with local pharmaceutical manufacturing company representatives, Julphar, Cadilla, APF, Epharm | Key 3: Needed for the approach to build the product process flow within pharmaceutical suppliers | February 4- March 1 |
| 2. Email communications and website material access for international suppliers: Auro bindo Pharma Limited, Macleods ,San ,Strides , Arcolab , GlaxoSmithKline (GSK), Egyptian International EIPICO, Gulf Pharmaceuticals, Huanggang Hyangzhou, Truskin Glove Pvt.Ltd, Vins Bioproducs Ltd, CSPC Zhonguo Pharmaceutical | Key 4: From that to find out what information the international suppliers exchange on those products they supply to PFSA | |
| 1. Discussion and interview with PFSA general director | Key 5: Needed for the approach to build the product process flow and activity flows within health institutions | |
| 2. Discussion and interviews with selected hospital pharmacy heads (BLH, Emmanuel, Alert hospital - appointment in person) | Key 6: From that to find out what information the institutions exchange on those products they are supplied by PFSA | |
| 1. Discussion and semi-structured interviews with PFSA FCB unit (Directorate director, coordinator, officers- appointment in person) | Key 7: Needed for the approach to mark how and what or which of the information the international suppliers/health institutions exchange does this core company access/share | |
| 1. Data Analysis of financial documents(yearly purchase amounts, hub consumption reports) | Key 8: Needed for the approach to select and grade those pharmaceuticals focused for this research and to grade the suppliers significance with respect to the hub | |

Research limitations

- No similar quantitative visibility studies conducted within the study country or other pharmaceutical systems so that benchmarking of the results might not become practical for now.
- Grouping of information flow types into their respective categories was a bit ambiguous.

Practical implications

- Responsible stakeholders and the focal company can use the results to target areas which need visibility improvement with regard to their strategic objectives.
- Our recommendation: Those information segments which could influence key business processes (e.g. Status, events, operational etc.) shall be accessed as accurate and as fresh as possible.

CONCLUSIONS, CONTRIBUTIONS

- Able to implement the visibility tool on the pharmaceutical supply chain
- Able to quantitatively tell how poor or good the supply chain visibility is from the perspective of **quantity and quality** of information exchange among actors.
- Since results are quantitative, benchmarking and comparison of systems could be appropriate.